



TECHNICAL DATA SHEET

GMUND MANTECO

Color Re-White | 320 g/m²

Grammage	ISO 536, g/m ² :	298 - 342
Caliper	ISO 534, µm:	580 ± 40
Bulk	ISO 534, cm ³ /g:	1.8 ± 0.2
Ash	DIN 54370, %:	> 3
Tensile Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 2000
	length, m:	≥ 2500
	cross, m:	≥ 1500
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 2000
Dennison-Waxtest	US D2482-66T:	≥ 14
Water Absorption	ISO 535:	
	Cobb 60, g/m ² :	35 ± 10
Writing with ink	DIN 53126:	writable

October 13, 2025 KKE



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Color Pine, Grey, Burgundy, Black, Mustard, Khaki | 320 g/m²

Grammage	ISO 536, g/m ² :	298 - 342
Caliper	ISO 534, µm:	580 ± 40
Bulk	ISO 534, cm ³ /g:	1.8 ± 0.2
Ash	DIN 54370, %:	> 3
Tensile Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 1200
	length, m:	≥ 1500
	cross, m:	≥ 1000
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 1000
Dennison-Waxtest	US D2482-66T:	≥ 6
Water Absorption	ISO 535:	
	Cobb 60, g/m ² :	35 ± 10
Writing with ink	DIN 53126:	writable

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Test of the light-fastness of the color under a xenon arc lamp

Heraeus, Suntest CPS

Evaluation according to the blue scale (wool scale) | DIN EN ISO 105-B02

Re-White	7
Pine	4
Grey	4
Burgundy	3
Black	6
Mustard	2
Khaki	3

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